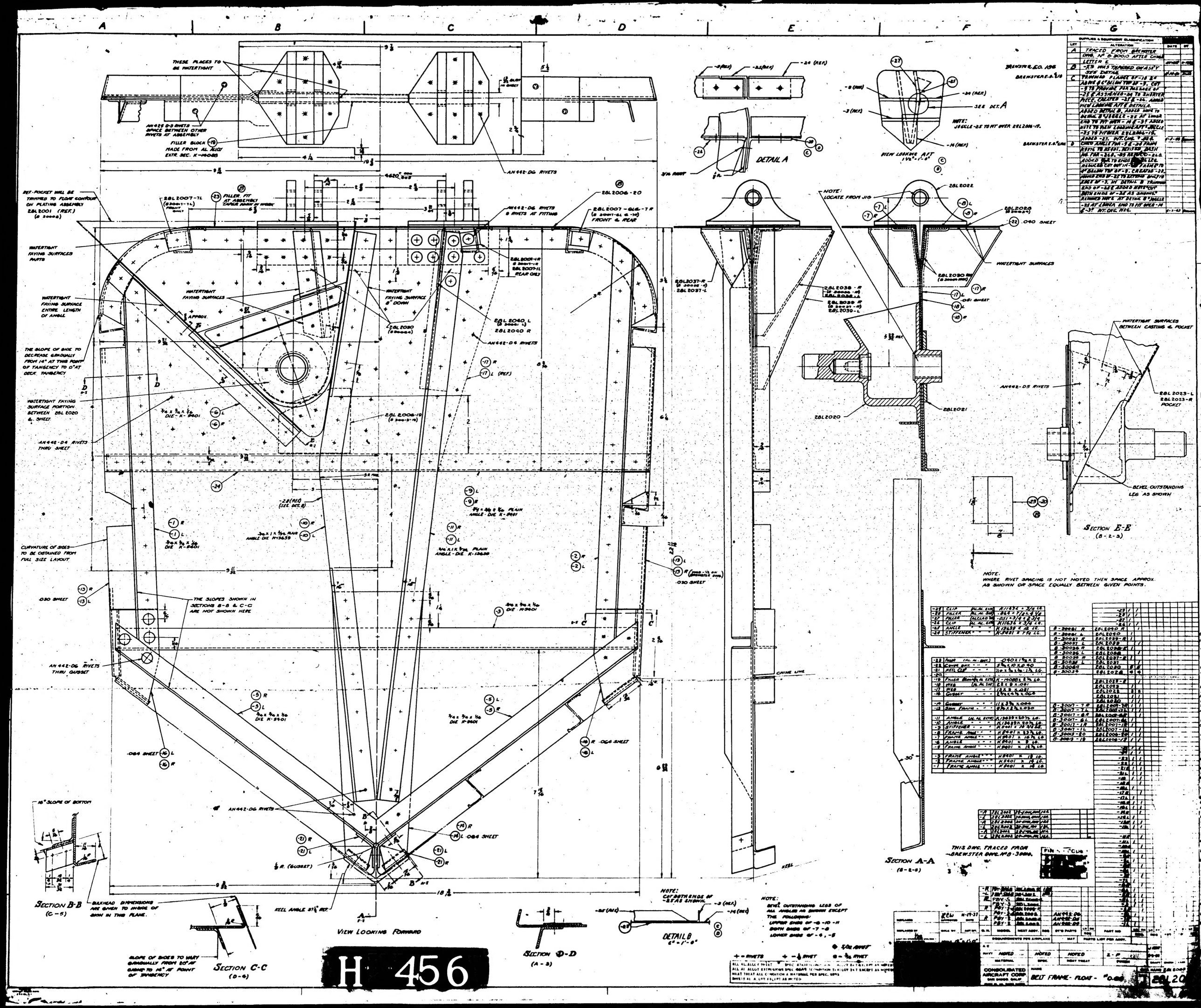
THESE PLACES TO BE WATERTIGHT
AN 425 D-3 RIVETS SPACE BETWEEN OTHER RIVETS AT ASSEMBLY
FILLER BLOCK (-19) MADE FROM AL ALLOY EXTR. SEC. K-14088
AN 442-D6 RIVETS
REF-POCKET WILL BE TRIMMED TO FLOW CONTOUR ON PLATING ASSEMBLY 28L2001 (REF) (B 30006)
28L2007-7L (B30007-7L) PRODUCT ONLY
(-23) FILLER, FIT AT ASSEMBLY TAPER AWAY IN WEBS
28L2006-20
28L2007-6L & -7R (B 30007-6L & -7R) FRONT & REAR
AN 442-D6 RIVETS 8 RIVETS AT FITTINGS
WATERTIGHT FAYING SURFACES PARTS
28L2007-1R (B 30007-1R) 28L2007-1L REAR ONLY
WATERTIGHT FAYING SURFACE ENTIRE LENGTH OF ANGLE
WATERTIGHT FAYING SURFACES
WATERTIGHT FAYING SURFACE 8" DOWN
28L2040 L 28L2040 R
28L2080 (B 30004)
AN 442-D6 RIVETS
THE SLOPE OF SIDE TO DECREASE GRADUALLY FROM 14° AT THIS POINT OF TANGENCY TO 0° AT DECK TANGENCY
WATERTIGHT FAYING SURFACE PORTION BETWEEN 28L2020 & SHEET
AN 442-D4 RIVETS THRU SHEET
28L2006-10 (B 30006-10)
-28 (REF) (SEE DET. B)
CURVATURE OF SIDES TO BE OBTAINED FROM FULL SIZE LAYOUT
.030 SHEET
THE SLOPES SHOWN IN SECTIONS B-B & C-C ARE NOT SHOWN HERE
AN 442-D6 RIVETS THRU GUSSET
.064 SHEET
AN 442-D6 RIVETS
.064 SHEET
16° SLOPE OF BOTTOM
SECTION B-B (C-5)
BULKHEAD DIMENSIONS ARE GIVEN TO INSIDE OF SKIN IN THIS PLANE.
KEEL ANGLE 8½° REF.
VIEW LOOKING FORWARD
SLOPE OF SIDES TO VARY GRADUALLY FROM 20° AT GIRDER TO 16° AT POINT OF TANGENCY
SECTION C-C (D-6)
SECTION D-D (A-3)
NOTE: CUT BOTH ENDS OF -25 AS SHOWN.
DETAIL B 6" = 1'-0"
DETAIL A
3/16 RIVET
BREWSTER E.O. 196
BREWSTER E.O. 2/10
SEE DET. A
NOTE: JOGGLE -25 TO FIT OVER 28L2006-19.
BREWSTER E.O. 1/48
VIEW LOOKING AFT
NOTE: LOCATE FROM JIG
28L2022
28L2020
.040 SHEET
WATERTIGHT SURFACES
28L2050 (B 30005-2)
.081 SHEET
28L2020
28L2021
WATERTIGHT SURFACES BETWEEN CASTING & POCKET
AN 442-D5 RIVETS
28L2023-L 28L2023-R POCKET
BEVEL OUTSTANDING LEG AS SHOWN
SECTION E-E (B-2-3)
NOTE. WHERE RIVET SPACING IS NOT NOTED THEN SPACE APPROX. AS SHOWN OR SPACE EQUALLY BETWEEN GIVEN POINTS.
SECTION A-A (B-2-3)
THIS DWG. TRACED FROM BREWSTER DWG. NO. B-30010.
CONSOLIDATED AIRCRAFT CORP.
BELT FRAME - FLOAT
28L20

H 456